

Fostering the Development of Technologies and Practices to Reduce the Energy Inputs into the Refrigeration of Food



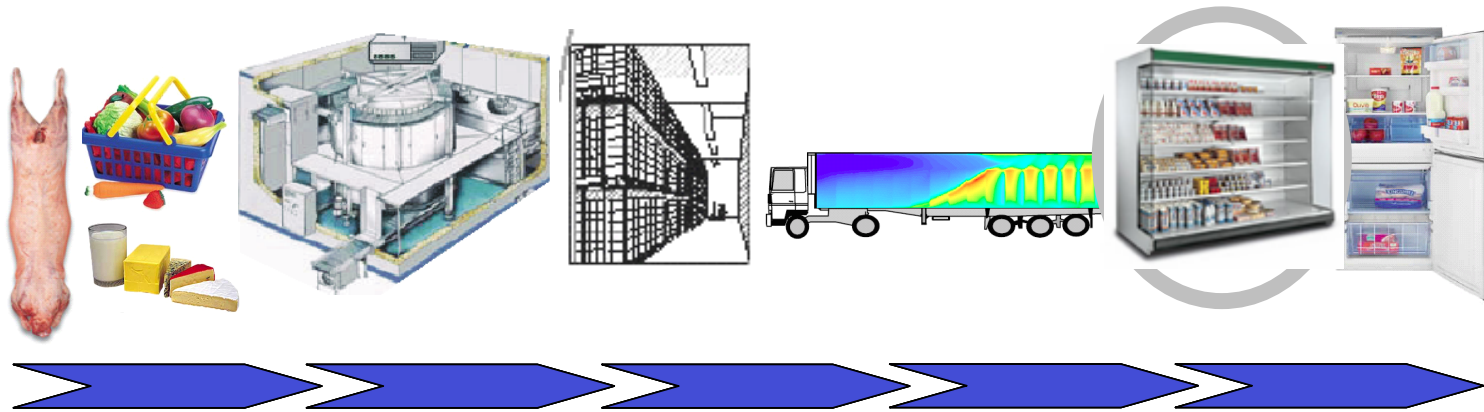
Climate change



- **UK government aims to achieve a 60% reduction in carbon use by 2050**
- **Food industry accounts for at least 12% of UK energy use***
- **Energy efficiency per unit produced in the UK food industry improved by only 4% between 1990 and 2000***
- **Needs to be greater if UK is to succeed in reducing carbon emissions by 60% by 2050**

***DTI figures**

Aim



Identify and stimulate development and application of energy efficient refrigeration technologies and business practices for use throughout the food chain whilst not compromising food safety and quality

Background



- **Sponsored by defra**
- **Coordinated by FRPERC (University of Bristol now Grimsby Institute)**
- **Partners:**
 - Brunel University**
 - LSBU (London South Bank University)**
 - Sunderland University**
- **Project started 1st June 2006**

Work



1. Mapping of energy use

2. Identifying available technologies

3. Feasibility studies on promising current technologies

1. Mapping of energy use



Objective

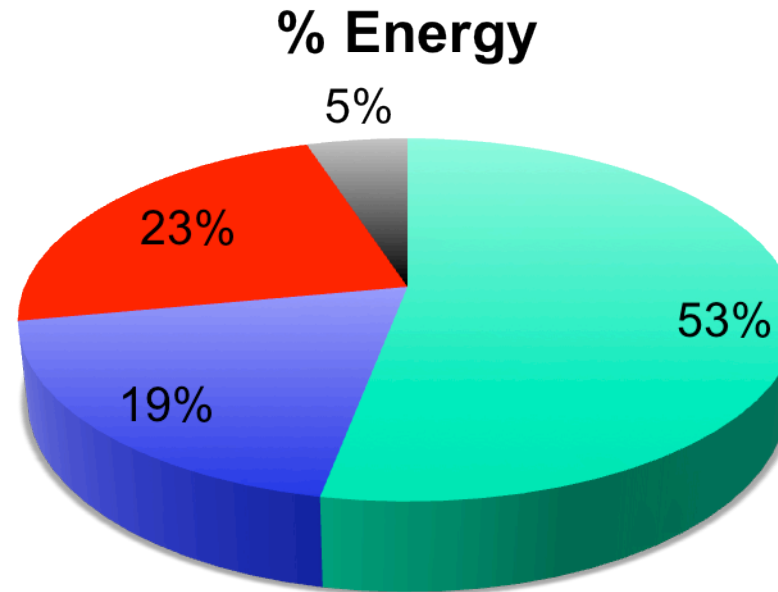
Identify and rank 10 'operations' (process/food combinations) in order of the **potential** to reduce energy usage in food refrigeration by the use of improved technology and enhanced business practice.

Mapping



- **Aim to quantify where energy is used in cold chain**
- **At start not well documented and conflicting sources**
- **Initial indication that ~50% used in retail**
- **Lack of data on catering use and often not considered**

Mapping – Initial estimate



- Retail
- Transport
- Primary & Secondary chilling & Freezing
- Chilled and frozen storage

Target - Energy efficiency matrix



	Chilling	Freezing	Storage	Retail	Catering
Energy used					
Throughput					
Energy change					
Efficiency					
Saving potential					

Problem



- **Little measured data on energy consumed in a food refrigeration process.**
- **Common sources for much ‘quoted’ data and source usually an ‘educated’ estimate.**
- **In the few cases where data had been measured there was no data on food i.e. throughput and temperatures.**

2. Available technologies



- **Identify and rank current technologies, systems or business practice options with most potential to save energy from 1.**
- **Disseminate energy saving potential of technologies**
- **Investigate application of current technologies by identifying barriers to their uptake**

Alternative and Emerging Refrigeration Technologies



- **Magnetic**
- **Thermoacoustic**
- **Thermoelectric**
- **Stirling cycle**
- **Air cycle**
- **Tri-generation**
- **Sorption technologies (absorption and adsorption)**
- **CO₂ refrigeration systems**

3. Feasibility studies



- **Demonstrate feasibility of current unexploited technologies**
- **Identify gaps where further research needed**
- **Generate industry led research projects**

Partners



- **FRPERC –project management, mapping, feasibility, available technologies in primary chilling/freezing, mathematical modelling**
- **Brunel –available technologies in storage, transport, retail**
- **LSBU –modelling of cold chain, best practice**
- **Sunderland –assessment of business practices upon equipment requirements and performance**

Collaborating organisations



- **Campden BRI**
- **Dairy UK**
- **Food & Drink Federation (FDF)**
- **Chilled Food Association (CFA)**
- **Meat and Livestock Commission (MLC)**
- **Federation of Environmental Trade Associations (FETA)**
- **Cold Storage & Distribution Federation (CSDF)**
- **Catering Equipment Suppliers Association (CESA)**
- **Food Processing Faraday Partnership (FPFP)**
- **Institute of Refrigeration (IOR)**
- **+ Companies**

Steering group and stakeholders group to help guide project

Outputs



- **Used by policy makers to identify opportunities and barriers to energy reduction in refrigeration of foods**
- **Assist in development of future public funded innovation programmes**
- **Platform for exploitation through further research, development and demonstration of new technologies and systems that have been identified in the project**

Further Information



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